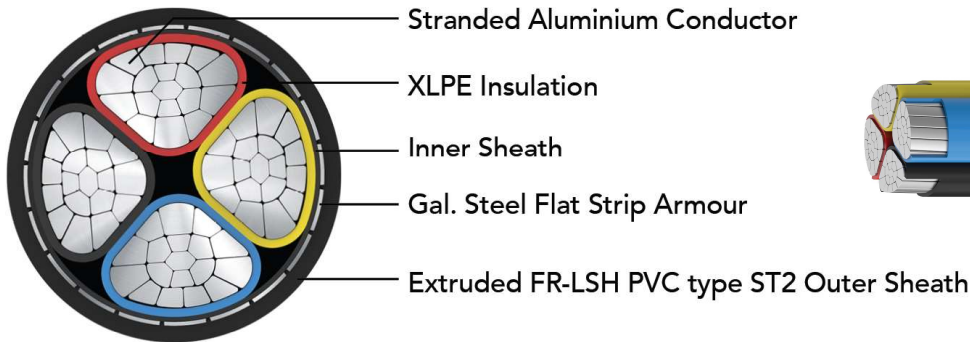


LT XLPE CABLE

Document ID: TE/QMS/F/02

DESIGN CODE : LVIS09AXSFYL004C120SA002S

Particulars		4 Core X 120 Sq.mm
Name of Manufacturer		Polycab India Ltd
Type of cable		A2XFY
Voltage Grade V		1100
No of cores X size in sqmm		4 Core X 120 Sq.mm
Conductor		
a)	Material	H2/H4 Grade Aluminium as per Class 2 of IS: 8130/2013, latest
b)	Max. d.c. resistance of conductor at 20° C (ohm/km)	0.253
c)	Shape of the conductor	Stranded Compacted Sector
Insulation		
a)	Material	XLPE as per IS 7098(Pt-1)/88, Latest
b)	Nominal thickness (mm)	1.2
c)	Core identification	Red, Yellow, Blue, Black
Inner Sheath		
a)	Material	Extruded PVC Type ST2 as per IS:5831/84
b)	Minimum thickness (mm)	0.5
Armouring		
a)	Material	Galvanised Steel
b)	Type of armouring	Flat Strip
c)	Nominal size of armour (mm)	4.0 x 0.8
d)	Tolerance on armour dimensions	± 10%
Outer Sheath		
a)	Material	Extruded FR-LSH PVC Type 'ST2' as per IS:5831/ 84
b)	Thickness (mm)	1.72 (Min.)
c)	Colour of outer sheath.	Black
Electrical Parameters		
a)	Max. a.c. resistance of conductor at 90° C (ohm/km)	0.325
b)	Calculated Cable reactance (ohm/km)	0.0713

c)	Impedance of cable (ohm/km)	0.333
d	Approx. Cable Capacitance (mfd/km)	0.66
	Maximum conductor temperature under normal operating conditions	90°C
	Maximum conductor temperature at the termination of short circuit	250°C
	Short Circuit rating of conductor for the duration of 1 sec (kA)	11.34
Continuous Current carrying capacities :-		
(a)	In Ground at 30°C (A)	223
(b)	In Air at 40°C (A)	249
	Applicable Standard	IS 7098 Part I/88, IS 8130/2013, IS 5831/84, IS 3975/1999 etc. with latest up to date amendments
	Approx. overall diameter of the cable in mm	39.5 +/- 2.0
	Minimum bending radius	12 times Overall diameter
	Max. Tensile strength	
(i)	for Cables pulled with stocking (Newtons)	9 x D ² , D is the cable OD in mm
ii)	for Cables pulled with pulling eyes (N)	14,400
	Embossing	POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE FR-LSH
	Printing	YEAR POLYCAB ELECTRIC 1100 VOLTS GRADE XLPE FR-LSH CABLE SIZE CABLE TYPE WITH SEQUENTIAL MARKING at every one meter interval.
	Standard Drum Length (Mtr.)	500 ± 5%
	Non- Standard Drum Length (Mtr.)	Maximum 5% of order quantity
FR-LSH PROPERTIES		
a)	Oxygen Index	Min. 29% as per ASTM D- 2863
b)	Temperature Index	Min. 250 Deg.C as per ASTM D- 2863
c)	Smoke Density Rating	Max. 60% as per ASTM D- 2843
d)	Acid Gas Generation	Max. 20% as per IEC- 754- 1
e)	Flammability Test	As per IEC:332-I